## **AMENDMENTS TO THE CLAIMS**

This listing of claims replaces all prior listing of claims in this application.

Claims 1-60 (Canceled).

61. (Currently amended) A method of forming a memory element, said method comprising:

forming at least one resistance variable material layer;

forming at least one metal-containing layer adjacent said resistance variable material; and

forming at least one conducting channel within said resistance variable material layer by applying a conditioning voltage to the memory element, wherein said conditioning voltage has a pulse duration of from about 10 to about 500 ns and is approximately 700 mV or greater.

- 62. (Original) The method of claim 61, wherein said resistance variable material layer is a chalcogenide glass layer.
- 63. (Original) The method of claim 62, wherein said chalcogenide glass layer has a stoichiometry of GexSe<sub>100-x</sub>.
- 64. (Original) The method of claim 63, wherein said chalcogenide glass layer has a stoichiometry from about Ge18Se82 to Ge25Se75.
- 65. (Original) The method of claim 64, wherein said chalcogenide glass layer is doped with metal ions.

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- 66. (Original) The method of claim 65, wherein said metal ions are silver ions.
- 67. (Original) The method of claim 66, wherein said doped chalcogenide glass layer is from about 150 Å to about 600 Å thick.
- 68. (Original) The method of claim 67, wherein said doped chalcogenide glass layer has polarizable metal-chalcogen regions.
- 69. (Original) The method of claim 68, wherein said polarizable metal-chalcogen regions are Ag<sub>2</sub>Se regions within a germanium-selenide glass backbone.
- 70. (Original) The method of claim 69, wherein said Ag<sub>2</sub>Se regions become aligned upon application of said conditioning voltage to said memory element.
- 71. (Original) The method of claim 70, wherein said conditioning voltage is greater than subsequent write, read, and erase voltages.
- 72. (Original) The method of claim 70, wherein the Ag<sub>2</sub>Se regions form at least one conducting channel by becoming polarized and aligning within the doped chalcogenide glass layer.
- 73. (Original) The method of claim 61, wherein prior to applying said conditioning voltage, said memory element has a first resistance state and after applying said conditioning voltage to said memory element, said memory element has a second resistance state lower than said first resistance state.
- 74. (Original) The method of claim 73, wherein subsequent write, read, and erase voltages have an absolute magnitude lower than that of said conditioning voltage.

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- 75. (Original) The method of claim 74, wherein applying a write voltage produces a third resistance state lower than the second resistance state.
- 76. (Original) The method of claim 75, wherein applying a second write voltage produces a fourth resistance state lower than said third resistance state.
- 77. (Original) The method of claim 61, wherein said chalcogenide glass layer has a stoichiometry from about Ge<sub>20</sub>Se<sub>80</sub> to Ge<sub>43</sub>Se<sub>57</sub>.
- 78. (Original) The method of claim 77, wherein said chalcogenide glass layer has a stoichiometry of Ge<sub>40</sub>Se<sub>60</sub>.
- 79. (Original) The method of claim 77, wherein said chalcogenide glass layer is from about 150 Å to about 500 Å thick.
- 80. (Original) The method of claim 61, wherein said at least one metal-containing layer is from about 300 Å to about 1200 Å thick.
- 81. (Original) The method of claim 80, wherein said at least one metal-containing layer is an Ag<sub>2</sub>Se layer.
- 82. (Original) The method of claim 81, wherein the conditioning voltage is applied to the memory element driving Ag<sub>2</sub>Se into the chalcogenide glass layer.
  - 83. (Canceled).
- 84. (Currently amended) The method of claim [[83]] <u>82</u>, wherein the chalcogenide glass layer has a germanium-selenide glass backbone.

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said chalcogenide glass layer.

85. (Original) The method of claim 84, wherein the Ag<sub>2</sub>Se bonds to the germanium-selenide glass backbone forming at least one conducting channel within

86. (Original) The method of claim 80, further comprising forming a second metal-containing layer over the first metal-containing layer.

87. (Original) The method of claim 86, wherein said second metal-containing layer comprises silver ions.

88. (Original) The method of claim 87, wherein said silver ions are driven into and out of the at least one conducting channel by applying different voltages.

89. (Currently amended) A method of forming a memory element, said method comprising:

forming at least one doped chalcogenide glass layer with polarizable metal-chalcogen regions within a glass backbone, wherein said polarizable metal-chalcogen regions are silver-selenide regions;

electrically coupling first and second electrodes to said doped chalcogenide glass layer; and

polarizing said metal-chalcogen regions with a conditioning voltage applied to said electrodes to form at least one conducting channel comprising said polarized metal-chalcogen regions, said conducting channel configured to receive and expel metal ions in response to write, and erase and read voltages applied to said memory element.

90. (Canceled).

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91. (Original) The method of claim 89, wherein said doped chalcogenide glass layer has a stoichiometry that is from about Ge18Se82 to about Ge25Se75.

- 92. (Currently amended) The method of claim [[90]] <u>89</u>, wherein said polarizable silver-selenide regions align to form at least one conducting channel after the conditioning voltage is applied.
- 93. (Original) The method of claim 89, wherein said conditioning voltage changes said memory element from a first resistance state to a second resistance state, said second resistance state being lower than said first resistance state.
- 94. (Original) The method of claim 93, wherein applying a write voltage changes said memory element from a second resistance state to a third resistance state, said third resistance state being lower than said second resistance state.
- 95. (Original) The method of claim 94, wherein applying a second write voltage to said memory element moves said memory element from a third resistance state to a fourth resistance state, said fourth resistance state being lower than said third resistance state.
- 96. (Original) The method of claim 89, further comprising forming a metalcontaining layer over said doped chalcogenide glass layer.
- 97. (Original) The method of claim 96, wherein said metal-containing layer comprises silver.
- 98. (Original) The method of claim 97, wherein said metal-containing layer provides metal ions that move in and out of the conducting channel.

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99. (Currently amended) A method of forming a memory element, said method comprising:

forming at least one chalcogenide glass layer;

forming at least one metal-containing layer over said chalcogenide glass layer;

forming a second metal-containing layer over the first metal-containing layer;

electrically coupling first and second electrodes to said chalcogenide glass layer; and

applying a conditioning pulse to the memory element to bond regions of metal and glass within said chalcogenide glass layer, said bonded regions forming at least one conducting channel within said chalcogenide glass layer.

- 100. (Original) The method of claim 99, wherein said chalcogenide glass layer has a stoichiometry that is from about Ge<sub>20</sub>Se<sub>80</sub> to about Ge<sub>43</sub>Se<sub>57</sub>.
- 101. (Original) The method of claim 100, wherein said chalcogenide glass layer has a stoichiometry that is Ge40Se60.
- 102. (Original) The method of claim 100, wherein said chalcogenide glass layer is from about 150 Å to about 500 Å thick.
- 103. (Original) The method of claim 99, wherein said at least one metal-containing layer is from about 300 Å to about 1200 Å thick.
- 104. (Original) The method of claim 103, wherein said at least one metal-containing layer is an Ag<sub>2</sub>Se layer.

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105. (Original) The method of claim 102, wherein said chalcogenide glass has a germanium-selenide glass backbone.

- 106. (Original) The method of claim 105, wherein the bonded regions of metal is Ag<sub>2</sub>Se bonded to germanium-selenide.
- 107. (Original) The method of claim 99, wherein the memory element has a first resistance state.
- 108. (Original) The method of claim 107, wherein applying a write voltage moves said memory element from said first resistance state to a second resistance state, said second resistance state being lower than said first resistance state.
- 109. (Original) The memory element of claim 108, wherein applying a second write voltage to said memory element moves said memory element from said second resistance state to a third resistance state, said third resistance state being lower than said second resistance state.
  - 110. (Canceled).
- 111. (Currently amended) The method of claim [[110]] <u>99</u>, wherein said second metal-containing layer comprises silver ions.
- 112. (Original) The method of claim 111, wherein said silver ions are driven into and out of the at least one conducting channel by applying a write, erase or read voltage.
- 113. (Original) The method of claim 99, further comprising forming a second chalcogenide glass layer over said at least one metal-containing layer.

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- 114. (Original) The method of claim 113, wherein said second chalcogenide glass layer is from about 100 Å to about 300 Å thick.
- 115. (Original) The method of claim 114, further comprising forming a second metal-containing layer over said second chalcogenide glass layer.
- 116. (Original) The method of claim 115, wherein said second metal-containing layer is from about 100 Å to about 500 Å thick.
- 117. (Original) The method of claim 116, further comprising forming a third metal-containing layer over said second metal-containing layer.
- 118. (Original) The method of claim 117, wherein said third metal-containing layer comprises silver ions.
- 119. (Original) The method of claim 118, wherein said silver ions are driven into and out of the at least one conducting channel by applying a write, erase, or read voltage.

Claims 120-143 (Canceled).

144. (New) A method of forming a memory element, said method comprising:

forming at least one resistance variable material layer;

forming at least one metal-containing layer over said resistance variable material layer; and

forming at least one conducting channel within said resistance variable material layer by applying a conditioning voltage to the memory element, wherein said

at least one conducting channel receives and expels conductive ions upon application of a programming voltages to said resistance variable material layer.

145. (New) A method of forming a memory element, said method comprising:

forming at least one chalcogenide glass layer;

forming at least one Ag2+xSe layer over said chalcogenide glass layer; and

applying a conditioning voltage to the memory element sufficient to cause Ag<sub>2</sub>Se molecules to enter into said chalcogenide glass layer and bond with molecules of said chalcogenide glass layer.

- 146. (New) The method of claim 145, wherein said step of applying a conditioning voltage to sufficient to cause Ag<sub>2</sub>Se molecules to bond with molecules of the said chalcgoenide glass layer forms at least one conductive channel.
- 147. (New) The method of claim 145, wherein said chalcogenide glass layer has a stoichiometry of  $Ge \times Se_{100-x}$ .
- 148. (New) The method of claim 145, wherein said Ag<sub>2+x</sub>Se layer may be a layer comprised of Ag<sub>2</sub>Se molecules.

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